

DIAREX cutting disc K5 for ceramic and stoneware

diameter Ø	rpm (1/min)
350 mm	2200 - 2400
400 mm	2000 - 2200
450 mm	1800 - 2000



material / thickness	feed speed straight cut	feed speed mitre cut
12 mm	0,8 - 2,2	0,4 - 1,0
20 mm	0,7 - 1,8	0,4 - 0,8
30 mm	0,6 - 1,4	0,3 - 0,6



König Tool Tipp

- Basic requirement is an optimum water supply and high water pressure
- Regularly check water supply and water quantity
- We recommend installing a water fork with an additional spot water nozzle
- The water should hit core and segments at an angle of approx. 45°
- Feed rate for plunge cuts in Z-axis: 0.02 - 0.1 m/min